

EMERGENCY OVERVIEW

DANGER!

FLAMMABLE - BLOOD TOXIN AND CARCINOGEN - ABSORBED THROUGH THE SKIN - CENTRAL NERVOUS SYSTEM - HARMFUL OR FATAL IF SWALLOWED - ASPIRATION HAZARD



NFPA 704 (Section 16)

High fire hazard. Keep away from heat, spark, open flame, and other ignition sources.

If ingested, do NOT induce vomiting, as this may cause chemical pneumonia (fluid in the lungs). Contact may cause eye, skin and mucous membrane irritation. Harmful if absorbed through the skin. Avoid prolonged breathing of vapors or mists. Inhalation may cause irritation, anesthetic effects (dizziness, nausea, headache, intoxication), and respiratory system effects.

Long-term exposure may cause blood disease, including anemia and leukemia.

1. CHEMICAL PRODUCT AND COMPANY INFORMATION

HOVENSA L.L.C.

1 Estate Hope

Christiansted, VI 00820-5652

EMERGENCY TELEPHONE NUMBER (24 hrs):

CHEMTREC (800) 424-9300

COMPANY CONTACT (business hours):

Safety Department (340) 692-3000

SYNONYMS: Benzol; Coal Naphtha; coal tar naphtha; Cyclohexatriene; Phenyl hydride
See Section 16 for abbreviations and acronyms.

2. COMPOSITION and CHEMICAL INFORMATION ON INGREDIENTS

INGREDIENT NAME (CAS No.)	CONCENTRATION PERCENT BY WEIGHT
Benzene (71-43-2)	100

3. HAZARDS IDENTIFICATION

EYES

Moderate to severe irritant. Contact with liquid or vapor may cause irritation.

SKIN

Moderate to severe irritant. May cause skin irritation with prolonged or repeated contact. Practically non-toxic if absorbed following acute (single) exposure. Liquid may be absorbed through the skin in toxic amounts if large areas of skin are exposed repeatedly.

INGESTION

The major health threat of ingestion occurs from the danger of aspiration (breathing) of liquid drops into the lungs, particularly from vomiting. Aspiration may result in chemical pneumonia (fluid in the lungs), severe lung damage, respiratory failure and even death.

Ingestion may cause gastrointestinal disturbances, including irritation, nausea, vomiting and diarrhea, and central nervous system (brain) effects similar to alcohol intoxication. In severe cases, tremors, convulsions, loss of consciousness, coma, respiratory arrest, and death may occur.



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INHALATION

Excessive exposure may cause irritation to the nose, throat, lungs and respiratory tract. Central nervous system (brain) effects may include headache, dizziness, loss of balance and coordination, unconsciousness, coma, respiratory failure, and death.

Effects to the blood (including decreased platelet and white blood cell counts), cardiovascular system, nervous system, retina, lungs, gastrointestinal system, spleen, and kidneys have been reported from large, acute (short) and repeated or prolonged exposures.

CHRONIC EFFECTS and CARCINOGENICITY

Benzene is a regulated human carcinogen. Benzene has the potential to cause bone marrow depression, aplastic anemia (low red blood cell count) and other blood diseases, including leukemia, after repeated and prolonged exposure. Benzene can cause liver and kidney toxicity.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE

Irritation from skin exposure may aggravate existing open wounds, skin disorders, and dermatitis (rash). Pre-existing chronic respiratory disease, liver or kidney dysfunction, or blood, cardiovascular and central nervous system disorders may be aggravated by exposure.

4. FIRST AID MEASURES

EYES

In case of contact with eyes, immediately flush with clean, low-pressure water for at least 15 min. Hold eyelids open to ensure adequate flushing. Seek medical attention.

SKIN

Remove contaminated clothing. Wash contaminated areas thoroughly with soap and water or waterless hand cleanser. Obtain medical attention if irritation or redness develops.

INGESTION

DO NOT INDUCE VOMITING. Do not give liquids. Obtain immediate medical attention. If spontaneous vomiting occurs, lean victim forward to reduce the risk of aspiration. Small amounts of material which enter the mouth should be rinsed out until the taste is dissipated.

INHALATION

Remove person to fresh air. If person is not breathing, ensure an open airway and provide artificial respiration. If necessary, provide additional oxygen once breathing is restored if trained to do so. Seek medical attention immediately.

NOTE TO PHYSICIAN

OSHA and US Coast Guard require that a person exposed to benzene in an emergency have a urine sample taken at the end of the shift and have a urine phenol test performed within 72 hours. For results equal to or greater than 75 ml/L of urine, employees must have a complete blood count every month for three months after the emergency exposure. See OSHA 29 CFR 1910.1028 or USCG 49 CFR 193.



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5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES:

FLASH POINT: 12 °F (-11°C)
AUTOIGNITION TEMPERATURE: 928 °F (498 °C)
OSHA/NFPA FLAMMABILITY CLASS: 1B (flammable liquid)
LOWER EXPLOSIVE LIMIT (%): 1.3%
UPPER EXPLOSIVE LIMIT (%): 7.9%

FIRE AND EXPLOSION HAZARDS

Vapors may be ignited rapidly when exposed to heat, spark, open flame or other source of ignition. Flowing product may be ignited by self-generated static electricity. When mixed with air and exposed to an ignition source, flammable vapors can burn in the open or explode in confined spaces. Being heavier than air, vapors may travel long distances to an ignition source and flash back. Runoff to sewer may cause fire or explosion hazard.

EXTINGUISHING MEDIA

SMALL FIRES: Any extinguisher suitable for Class B fires, dry chemical, CO₂, water spray, fire fighting foam, or Halon.

LARGE FIRES: Water spray, fog or fire fighting foam. Water may be ineffective for fighting the fire, but may be used to cool fire-exposed containers.

FIRE FIGHTING INSTRUCTIONS

Small fires in the incipient (beginning) stage may typically be extinguished using handheld portable fire extinguishers and other fire fighting equipment.

Firefighting activities that may result in potential exposure to high heat, smoke or toxic by-products of combustion should require NIOSH/MSHA- approved pressure-demand self-contained breathing apparatus with full facepiece and full protective clothing.

Isolate area around container involved in fire. Cool tanks, shells, and containers exposed to fire and excessive heat with water. For massive fires the use of unmanned hose holders or monitor nozzles may be advantageous to further minimize personnel exposure. Major fires may require withdrawal, allowing the tank to burn. Large storage tank fires typically require specially trained personnel and equipment to extinguish the fire, often including the need for properly applied fire fighting foam.

See Section 16 for the NFPA 704 Hazard Rating.

6. ACCIDENTAL RELEASE MEASURES

ACTIVATE FACILITY SPILL CONTINGENCY or EMERGENCY PLAN.

Evacuate nonessential personnel and remove or secure all ignition sources. Consider wind direction; stay upwind and uphill, if possible. Evaluate the direction of product travel, diking, sewers, etc. to confirm spill areas. Product may release substantial amounts of flammable vapors and gases (e.g., methane, ethane, and propane), at or below ambient temperature depending on source and process conditions and pressure.

Carefully contain and stop the source of the spill, if safe to do so. Protect bodies of water by diking, absorbents, or absorbent boom, if possible. Do not flush down sewer or drainage systems, unless system is designed and permitted to handle such material. The use of fire fighting foam may be useful in certain situations to reduce vapors. The proper use of water spray may effectively disperse product vapors or the liquid itself, preventing contact with ignition sources or areas/equipment that require protection - do not discharge solid water stream patterns into the liquid resulting in splashing.



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Take up with sand or other oil absorbing materials. Carefully shovel, scoop or sweep up into a waste container for reclamation or disposal. Response and clean-up crews must be properly trained and must utilize proper protective equipment (see Section 8).

7. HANDLING and STORAGE

HANDLING and STORAGE PRECAUTIONS

Handle as a flammable liquid. Keep away from heat, sparks, and open flame! Electrical equipment should be approved for classified area. Bond and ground containers during product transfer to reduce the possibility of static-initiated fire or explosion.

Special slow load procedures for "switch loading" must be followed to avoid the static ignition hazard that can exist when higher flash point material (such as fuel oil) is loaded into tanks previously containing low flash point products (such as this product) - see API Publication 2003, "Protection Against Ignitions Arising Out Of Static, Lightning and Stray Currents.

STORAGE PRECAUTIONS

Keep away from flame, sparks, excessive temperatures and open flame. Use approved vented containers. Keep containers closed and clearly labeled. Empty product containers or vessels may contain explosive vapors. Do not pressurize, cut, heat, weld or expose such containers to sources of ignition.

Store in a well-ventilated area. This storage area should comply with NFPA 30 "Flammable and Combustible Liquid Code". Avoid storage near incompatible materials. The cleaning of tanks previously containing this product should follow API Recommended Practice (RP) 2013 "Cleaning Mobile Tanks In Flammable and Combustible Liquid Service" and API RP 2015 "Cleaning Petroleum Storage Tanks".

WORK/HYGIENIC PRACTICES

Emergency eye wash capability should be available in the near proximity to operations presenting a potential splash exposure. Use good personal hygiene practices. Avoid repeated and/or prolonged skin exposure. Wash hands before eating, drinking, smoking, or using toilet facilities. Do not use as a cleaning solvent on the skin. Do not use solvents or harsh abrasive skin cleaners for washing this product from exposed skin areas. Waterless hand cleaners are effective. Promptly remove contaminated clothing and launder before reuse. Use care when laundering to prevent the formation of flammable vapors which could ignite via washer or dryer. Consider the need to discard contaminated leather shoes and gloves.

8. EXPOSURE CONTROLS and PERSONAL PROTECTION

EXPOSURE LIMITS

Components (CAS No.)	Source	Exposure Limits		Note
		TWA/STEL		
Benzene (71-43-2)	OSHA	PEL = 1ppm; STEL = 5 ppm		A1; skin; BEI
	ACGIH	TLV = 0.5 ppm; STEL = 2.5 ppm		

ENGINEERING CONTROLS

Use adequate ventilation to keep vapor concentrations of this product below occupational exposure and flammability limits, particularly in confined spaces.

EYE/FACE PROTECTION

Safety glasses or goggles are recommended where there is a possibility of splashing or spraying.

SKIN PROTECTION

Gloves constructed of nitrile or neoprene are recommended. Chemical protective clothing such as of E.I. DuPont Tyvek-Saranex 23®, Tychem®, Barricade® or equivalent recommended based on degree of exposure. Note: The resistance of specific material may vary from product to product as well as with degree of exposure. Consult manufacturer specifications for further information.



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RESPIRATORY PROTECTION

A NIOSH -approved air-purifying respirator with organic vapor cartridges or canister may be permissible under certain circumstances where airborne concentrations are or may be expected to exceed exposure limits or for odor or irritation. Protection provided by air-purifying respirators is limited. Refer to OSHA 29 CFR 1910.134, ANSI Z88.2-1992, NIOSH Respirator Decision Logic, and the manufacturer for additional guidance on respiratory protection selection.

Use a positive pressure, air-supplied respirator if there is a potential for uncontrolled release, exposure levels are not known, in oxygen-deficient atmospheres, or any other circumstance where an air-purifying respirator may not provide adequate protection.

9. PHYSICAL and CHEMICAL PROPERTIES

APPEARANCE

A clear, water-like liquid

ODOR

A sweet, aromatic odor.

ODOR THRESHOLD

4.7 ppm

BASIC PHYSICAL PROPERTIES

BOILING RANGE: 176 °F (80 °C)
VAPOR PRESSURE: 74.6 mm Hg @ 68 °F (20 °C)
VAPOR DENSITY (air = 1): 2.8
SPECIFIC GRAVITY (H₂O = 1): 0.87
EVAPORATION RATE: High
PERCENT VOLATILES: 100 %
SOLUBILITY (H₂O): Insoluble to slightly soluble

10. STABILITY and REACTIVITY

STABILITY: Stable. Hazardous polymerization will not occur.

CONDITIONS TO AVOID and INCOMPATIBLE MATERIALS

Material is stable under normal conditions. Avoid high temperatures, open flames, sparks, welding, smoking and other ignition sources

HAZARDOUS DECOMPOSITION PRODUCTS

Carbon monoxide, carbon dioxide and non-combusted hydrocarbons (smoke). Contact with nitric and sulfuric acids will form nitrocresols that can decompose violently.

11. TOXICOLOGICAL PROPERTIES

ACUTE TOXICITY

Acute Dermal LD50 (rabbits): > 9.4 ml/kg
Acute inhalation LC50: 10,000 ppm (rat; 7 hours)
Primary dermal irritation (rabbits): mild to moderate
Acute Oral LD50 (mouse): 4.7 g/kg
Eye irritation (rabbit): mild to moderate

CHRONIC EFFECTS AND CARCINOGENICITY

Carcinogenicity: OSHA: YES IARC: (1) NTP: YES ACGIH: (A1)

Numerous epidemiological (human) and animal studies have reported an increased incidence or a causal relationship between leukemia and benzene exposure.

Mutagenicity: positive



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12. ECOLOGICAL INFORMATION

Keep out of sewers, drainage areas, and waterways. Report spills and releases, as applicable, under Federal and State regulations.

13. DISPOSAL CONSIDERATIONS

Consult federal, state and local waste regulations to determine appropriate disposal options.

14. TRANSPORTATION INFORMATION

DOT PROPER SHIPPING NAME: Benzene
DOT HAZARD CLASS and PACKING GROUP: 3, PG II
DOT IDENTIFICATION NUMBER: UN 1114
DOT SHIPPING LABEL: FLAMMABLE LIQUID

PLACARD:



15. REGULATORY INFORMATION

U.S. FEDERAL, STATE, and LOCAL REGULATORY INFORMATION

Any spill or uncontrolled release of this product, including any substantial threat of release, may be subject to federal, state and/or local reporting requirements. This product and/or its constituents may also be subject to other regulations at the state and/or local level. Consult those regulations applicable to your facility/operation.

CLEAN WATER ACT (OIL SPILLS)

Any spill or release of this product to "navigable waters" (essentially any surface water, including certain wetlands) or adjoining shorelines sufficient to cause a visible sheen or deposit of a sludge or emulsion must be reported immediately to the National Response Center (1-800-424-8802) as required by U.S. Federal Law. Also contact appropriate state and local regulatory agencies as required.

CERCLA SECTION 103 and SARA SECTION 304 (RELEASE TO THE ENVIRONMENT)

Benzene is a CERCLA Section 103 "hazardous substance" subject to CERCLA and SARA Section 304 reporting requirements.

Reportable Quantity: 10 pounds

SARA SECTION 311/312 - HAZARD CLASSES

<u>ACUTE HEALTH</u>	<u>CHRONIC HEALTH</u>	<u>FIRE</u>	<u>SUDDEN RELEASE OF PRESSURE</u>	<u>REACTIVE</u>
X	X	X	--	--

SARA SECTION 313 - SUPPLIER NOTIFICATION

This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act (EPCRA) of 1986 and of 40 CFR 372:

<u>INGREDIENT NAME</u>	<u>CONCENTRATION PERCENT BY WEIGHT</u>
Benzene CAS NUMBER: 71-43-2	< 0.1 to 2

CANADIAN REGULATORY INFORMATION (WHMIS)

- Class B Division 2 (Flammable Liquid)
- Class D Division 2 Subdivision A (Very toxic by other means)
- Class D Division 1 Subdivision A (Very toxic acute)
- Class D Division 2 Subdivision B (Toxic by other means)



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CALIFORNIA PROPOSITON 65 LIST OF CHEMICALS

This product contains the following chemicals that are included on the Proposition 65 "List of Chemicals" required by the California Safe Drinking Water and Toxic Enforcement Act of 1986:

<u>INGREDIENT NAME (CAS NUMBER)</u>	<u>Date Listed</u>
Benzene	2/27/1987

NFPA® HAZARD RATING

HEALTH:	2
FIRE:	3
REACTIVITY:	0

Refer to NJPA 704 "Identification of the Fire Hazards of Materials" for further information

HMIS® HAZARD RATING

HEALTH:	3 *	Slight
FIRE:	3	Moderate
PHYSICAL:	0	Negligible
		* Chronic

SUPERSEDES MSDS DATED: 01/14/1999

ABBREVIATIONS:

AP = Approximately < = Less than > = Greater than
 N/A = Not Applicable N/D = Not Determined ppm = parts per million

ACRONYMS:

ACGIH	American Conference of Governmental Industrial Hygienists	NTP	National Toxicology Program
AIHA	American Industrial Hygiene Association	OPA	Oil Pollution Act of 1990
ANSI	American National Standards Institute (212) 642-4900	OSHA	U.S. Occupational Safety & Health Administration
API	American Petroleum Institute (202) 682-8000	PEL	Permissible Exposure Limit (OSHA)
CERCLA	Comprehensive Emergency Response, Compensation, and Liability Act	RCRA	Resource Conservation and Recovery Act
DOT	U.S. Department of Transportation [General info: (800) 467-4922]	REL	Recommended Exposure Limit (NIOSH)
EPA	U.S. Environmental Protection Agency	SARA	Superfund Amendments and Reauthorization Act of 1986 Title III
HMIS	Hazardous Materials Information System	SCBA	Self-Contained Breathing Apparatus
IARC	International Agency For Research On Cancer	SPCC	Spill Prevention, Control, and Countermeasures
MSHA	Mine Safety and Health Administration	STEL	Short-Term Exposure Limit (generally 15 minutes)
NFPA	National Fire Protection Association (617)770-3000	TLV	Threshold Limit Value (ACGIH)
NIOSH	National Institute of Occupational Safety and Health	TSCA	Toxic Substances Control Act
NOIC	Notice of Intended Change (proposed change to ACGIH TLV)	TWA	Time Weighted Average (8 hr.)
		WEEL	Workplace Environmental Exposure Level (AIHA)
		WHMIS	Canadian Workplace Hazardous Materials Information System



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