



# **Electron-Charged Graphite-Based Hydrogen Storage Material**

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Project ID #  
STP 45

This presentation does not contain any proprietary or confidential information

# Overview

## Timeline

- > 4 year project waiting for DOE contract

## Budget

- > Total project funding
  - Needs DoE approval
- > Funding received in FY04: \$0
- > Funding for FY05 (?)

## Barriers

- **Cost:** use inexpensive graphite
- **Weight and volume:** use high density graphite
- **Efficiency:** add electron charge to increase storage rate
- **Durability:** use electron charge to control cycles
- **Refueling Time:** use electron charge to increase fueling rate
- **Codes and Standards**
- **System Life-Cycle Assessments**

## Partners

Superior Graphite Co.  
Chicago, Illinois

# Objectives

- Develop a new concept with graphite-based materials to store hydrogen on-board vehicles and for applications
- Investigate and optimize low-cost natural flake graphite materials with modifications to increase storage
- Investigate electron charge device control to increase hydrogen storage to reach DOE 2010 targets (6 wt%)

# Approach

1. Expansion of the graphite layers and generation of small particles to allow access for hydrogen adsorption
2. Metal intercalation to increase back-donated electron charges onto the carbon, so the hydrogen adsorption becomes combined physisorption and chemisorption.
3. Addition of electron charge to increase hydrogen adsorption
4. Study discharge control characteristics

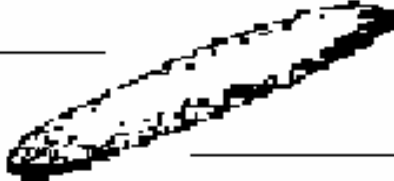






# Several Methods to Donate Electrons

1. Electrochemical Methods
2. Metal Intercalation
3. Electrostatic Charges

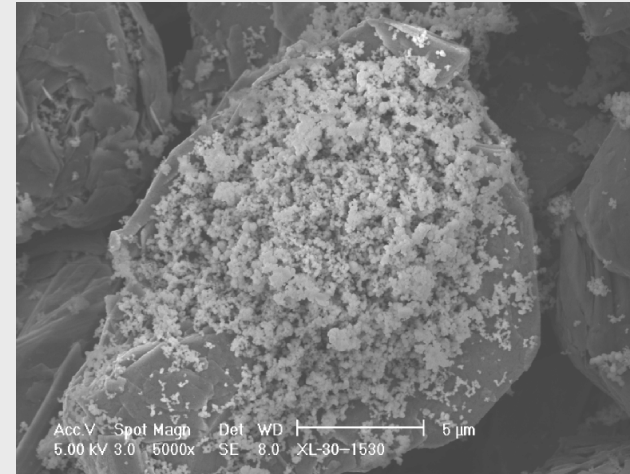
# Advantages of Graphite as Substrate for Hydrogen Storage

- Graphite is inexpensive and stable
- Graphite is well-studied for metal intercalation in battery applications
- Exfoliated graphite particles have physical space for hydrogen, but after metal intercalation, also have chemical sites for hydrogen storage
- Graphite particles have various shapes for packing advantages in hydrogen storage reservoirs
- Graphite also subject to other proprietary modifications

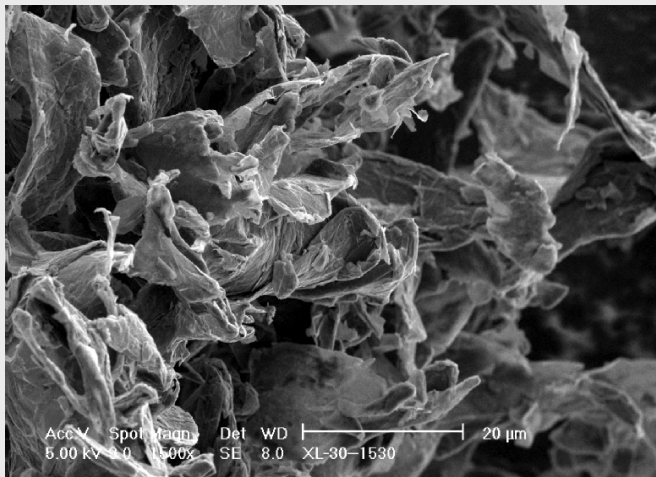
# Graphite Shapes Affect Hydrogen Storage

Term	Shape
Cylindrical	
Discoidal	
Spherical	
Tabular	
Ellipsoidal	
Equant	
Irregular	

# Superior Graphite Modifications



## Graphite Particle Additions / Coatings



## Graphite Particle Shape Modifications

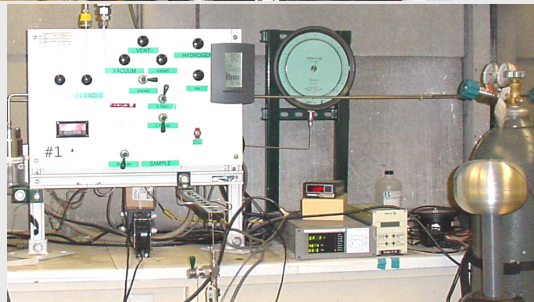
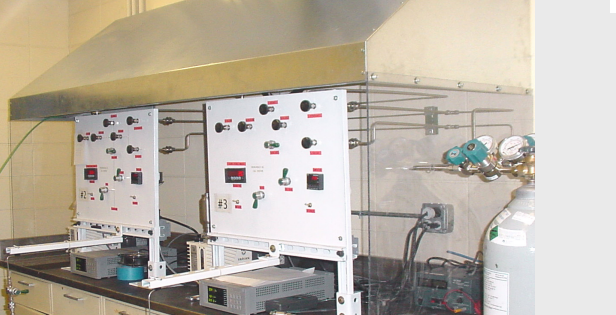
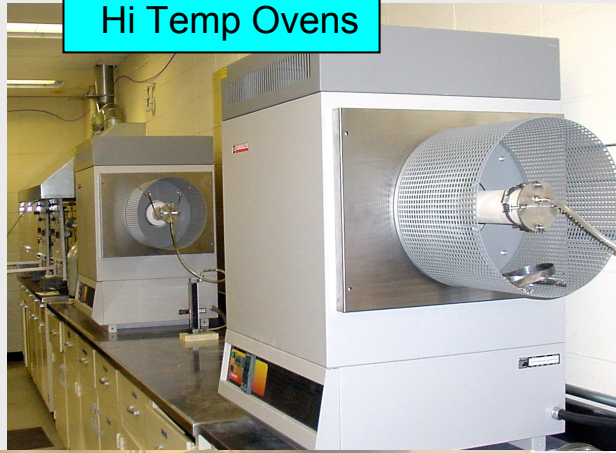


# Concept of Electron-charged Graphite Particles

- A proprietary method will be used to manipulate electron charges on the graphite particles to add electron donor sites for hydrogen storage
- Expanded graphite particles have increased space between graphite layers using metal intercalation and other methods that can hold the space open

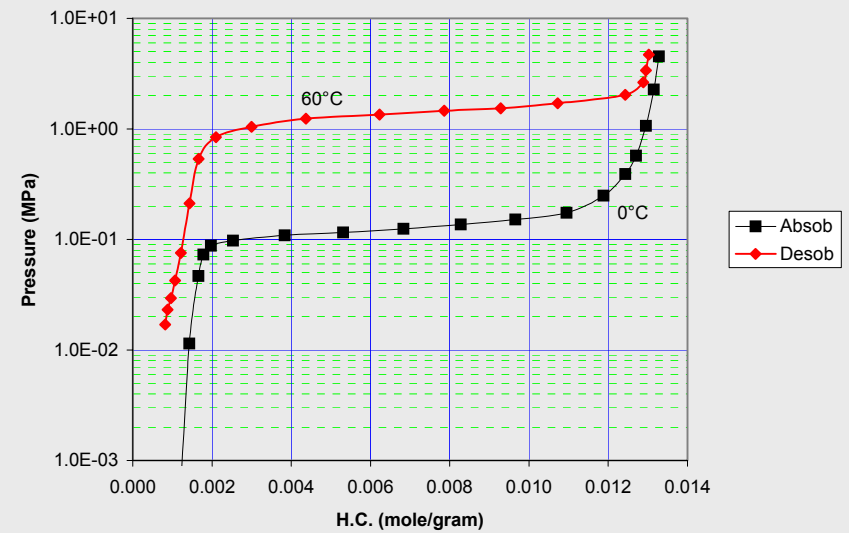
# GTI Facilities

Hi Temp Ovens



3 Sievert Stations

Cahn TherMax 500 TGA



Metal Hydride Results

# Superior Graphite Facilities

Peter R. Carney Technology Center  
Chicago, IL



BET Surface Area



Graphite Resiliency Test

# Project Schedule/Work Plan

## Year 1: Proof of Feasibility

Task 1-1. Select materials and conduct graphite-processing steps

Task 1-2. Test and evaluation cycle for hydrogen storage

Task 1-3. Calculate and compare the theoretical charge sufficient for the 2015 DOE hydrogen storage target

Task 1-4. Project Management and Reporting

# Year 1 Project Responsibilities

## GTI

- GTI will work with Superior to select graphites, intercalation metals, and other additives
- GTI will assemble an electron charger device to make a storage test system
- GTI will test & evaluate samples and methods

# Year 1 Project Responsibilities

## Superior Graphite

- Superior will process and prepare various samples of the modified graphite with intercalated metals.
- Superior will analyze graphite properties after intercalation.
- Superior will provide analysis and guidance from their knowledge of graphite

# Hydrogen Safety Concerns

- Hydrogen Storage Material
- Moderate Pressure Hydrogen



GTI is committed to provide a safe work environment for all employees and visitors.

Moreover, it is committed to be in compliance with all federal, state and local safety regulations.

# GTI Safety Procedures

- Limit testing to very small amount (10's grams solid, 1/10 m<sup>3</sup> gas)
- Apply JIS (Japan Industrial Standard) H 7201
- Always handle hydrogen storage materials in a inert gas purged glove box.
- The pressure of the test system should not exceed the moderate pressures
- Vented hoods with non-sparking vent blowers
- Combustion gas sensor alarms in lab